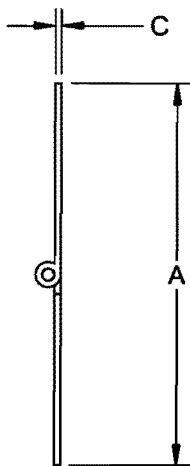
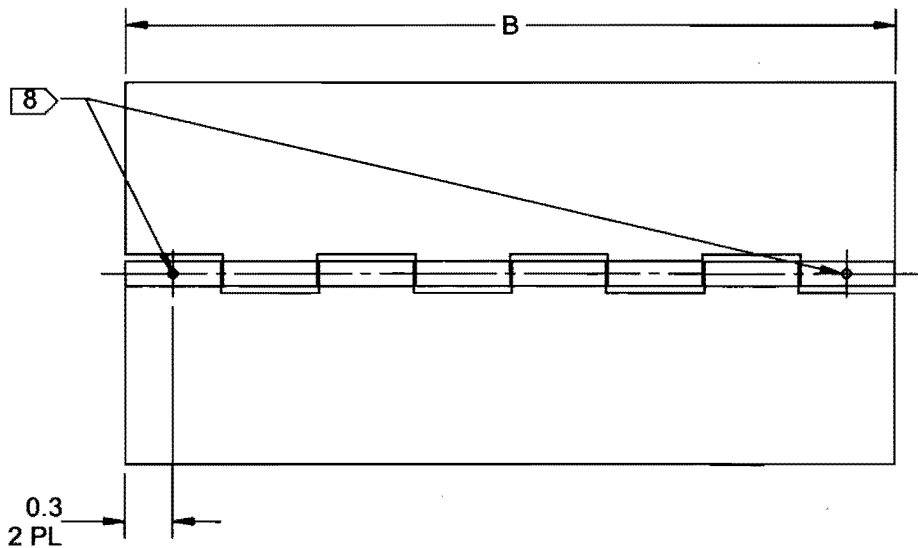
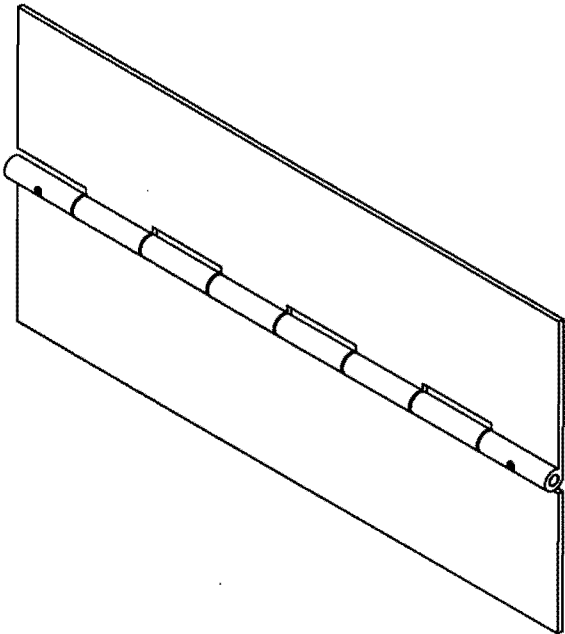


PART NUMBER	MAKE FROM	A	B	C	FINISH	MATERIAL (REF)
D4393-1	MS20257-1-3600	0.75	36.0	0.032	PER NOTE 2	AL 5052
D4393-3	MS20257P1-3600	0.75	36.0	0.032	ANODIZED AT SUPPLIER	AL 5052
D4393-5	MS20257-2-7200	1.06	72.0	0.040	PER NOTE 2	AL 5052
D4393-7	MS20257P2-7200	1.06	72.0	0.040	ANODIZED AT SUPPLIER	AL 5052
D4393-9	MS20257-3-7200	1.25	72.0	0.040	PER NOTE 2	AL 5052
D4393-11	MS20257P3-7200	1.25	72.0	0.040	ANODIZED AT SUPPLIER	AL 5052
D4393-13	MS20257-4-7200	1.50	72.0	0.040	PER NOTE 2	AL 5052
D4393-15	MS20257P4-7200	1.50	72.0	0.040	ANODIZED AT SUPPLIER	AL 5052
D4393-13	MS20257-5-7200	2.00	72.0	0.051	PER NOTE 2	AL 5052
D4393-17	MS20257P5-7200	2.00	72.0	0.051	ANODIZED AT SUPPLIER	AL 5052
D4393-13	MS20257-6-7200	2.00	72.0	0.064	PER NOTE 2	AL 5052
D4393-19	MS20257P6-7200	2.00	72.0	0.064	ANODIZED AT SUPPLIER	AL 5052



D4393-X PIANO HINGE

RELEASED  
2011-05-26  
md

- NOTES:
- 1) MATERIAL: SEE TABLE
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4393-X" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: N/A
  - 8) PUNCH OR CRIMP HINGE ENDS AT APPROXIMATE LOCATION SHOWN TO LOCK HINGE PIN IN PLACE.

A	NEW ISSUE	AJS	11.05.05
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4393	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PIANO HINGE	NTS
DATE	11.05.05	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	